

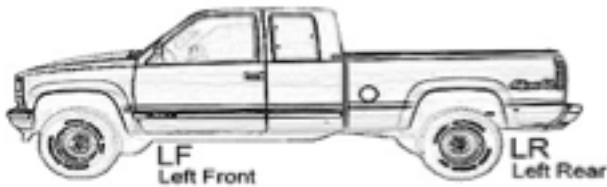
## FENDER FLARE INSTALLATION INSTRUCTION CHEVY SILVERADO 1500 14-up FULL SIZE 69.3" BED

### Parts

Qty (1) Fender Flare Left Front (LF)  
Qty (1) Fender Flare Left Rear (LR)  
Qty (1) Fender Flare Right Front (RF)  
Qty (1) Fender Flare Right Rear (RR)

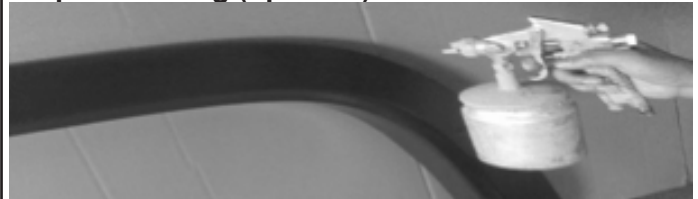
Qty (1) Rubber Seal (enough for four flare's outer edge)  
Qty (10) S-Clip & Machine Screw  
Qty (40) Allen Bolt & Nut Washer (Hex Key required)  
Qty (20) Self Tapping Screws  
(see **option B**)

### Step 1. Pre-Installation



Prefit and ensure both driver and passenger side fender flares to the vehicle before painting or installation. You may remove any moldings, strips or extension flares from the vehicle for fitting or installation.

### Step 2. Painting (optional)



Professional paint or body shop recommended to paint flares. Follow all the paint manufacture specifications to paint the flares. Clean fender flare surfaces with clean water and a mild detergent before painting, do not use lacquer thinner or any solvent based products.

### Step 3. Cleaning



Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

### Step 4. Apply Rubber Seal

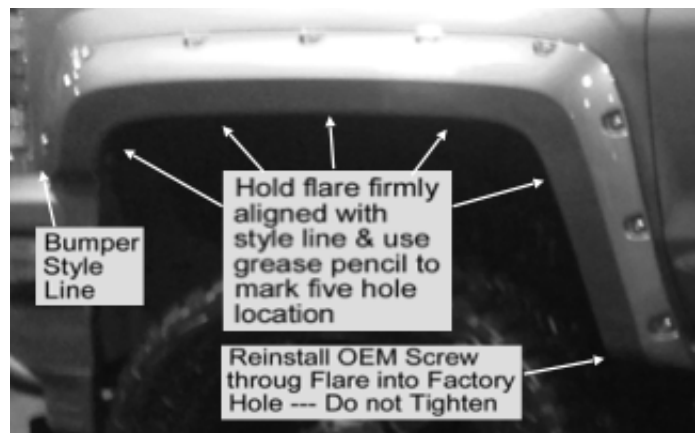


Remove about 1 inch tape liner from rubber seal and apply it on the flare, start one end and along the edge that comes in contact with the body panel, apply pressure on the tape to ensure that it adheres well. Trim excess rubber seal and so on.

### Step 5. Installation (Left Front Flare Shown)

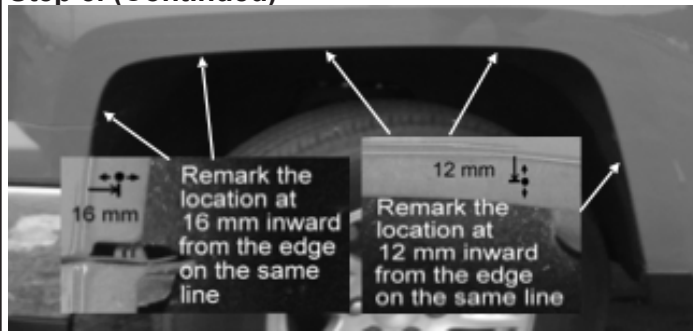


Make sure the front tire has been turned outward for easy installation. Remove 2 existing screws on the mud guard with a Torx Bit (T-15). Remove the mud guard. Reinstall the lower screw into the factory hole right away. Retain the upper screw for next step.

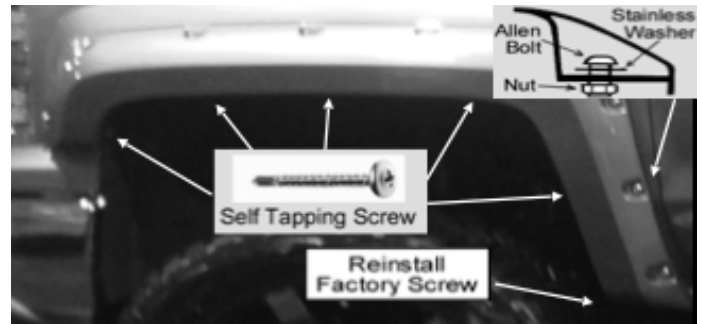


Place the flare in the correct position, reinstall the OEM screw through the flare and into the factory hole. **(Do not fully tighten screws)** Hold the flare firmly. align it with the bumper styler line. Use the grease pencil to mark 5 locations through the holes on the flare.

**Step 5. (Continued)**

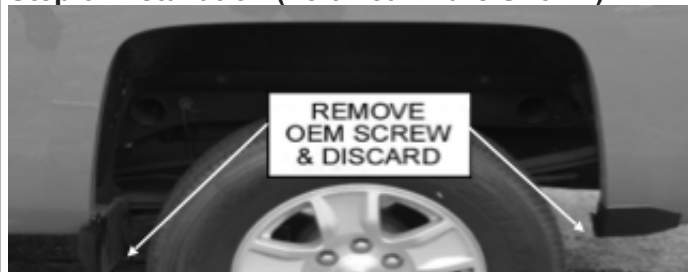


Remove the flare and the factory screws. Remark the most front 2 locations on the same line at 16mm inward from the edge of the fender. Remark the rest of the 3 locations on the same line at 12mm inward from the edge of the fender. Use a drill bit (3x32") to drill 5 holes on the new locations.

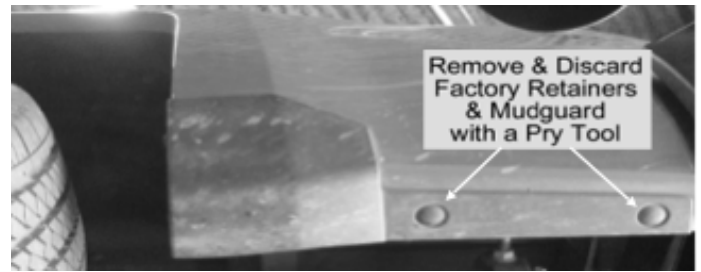


Use a Hex Key to tighten the allen bolt & nylon nut firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Reinstall the OEM screw through the flare into the factory hole. (**Do not fully tighten screws**) Apply 5 self tapping screws over 5 locations through the holes on the flare, ensure the flare is lined up and then fully tighten all screws.

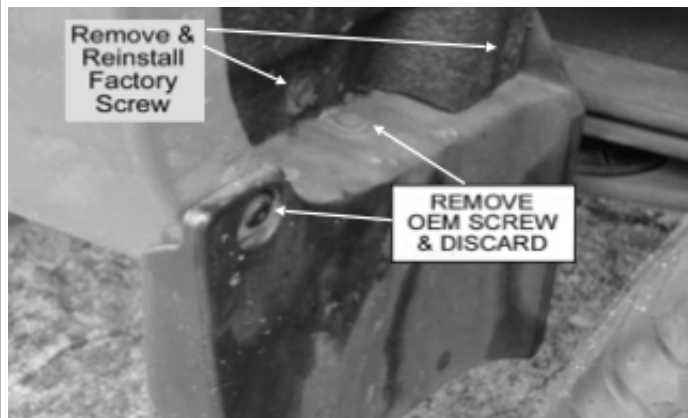
**Step 6. Installation (Left Rear Flare Shown)**



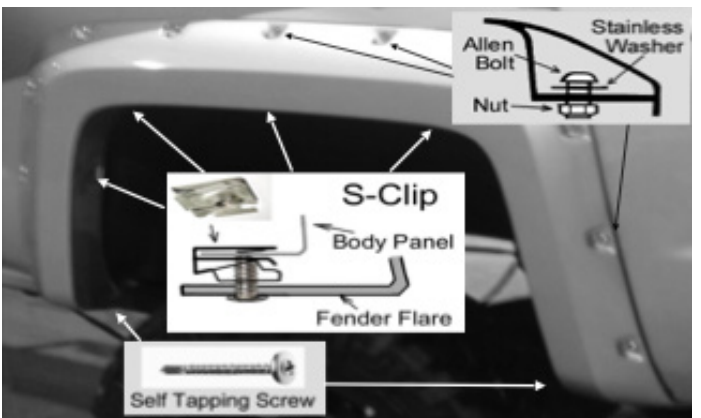
Remove and discard the existing screws on the mud guards with a Torx Bit (T-15).



Remove the factory retainers in the bottom of the factory mud guard with a pry tool, discard the mud guard.



Remove 4 OEM screws from the plastic wheel well piece with a Torx Bit (T-15). Reinstall 2 OEM screws into the wheel well liner. Discard 2 OEM screws and remove the plastic wheel well piece.



Use Hex Key to tighten the allen bolt & nylon nut firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Place the flare in the right position, install 2 self tapping screws into factory hole. (**Do not fully tighten screws**) Hold the flare firmly. Use the grease pencil to mark 5 locations through the holes on the flare. Remove the 2 self-tapping screws and flare. Apply 5 S-Clips over the 5 marks and align with the holes in the flare. Adjust the clips in position. Reinstall 2 self tapping screws into the factory holes. Apply 5 truss machine screws over the 5 S-Clips and secure it.

**Option B:** If condition of fender prevents use of the Clips you can use the included self tapping screws to secure the flare to the fender.

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