

FENDER FLARE INSTALLATION INSTRUCTION FORD F-250, 350 11-UP (SUPER DUTY)

Parts

Qty (1) Fender Flare Left Front (LF)
Qty (1) Fender Flare Left Rear (LR)
Qty (1) Fender Flare Right Front (RF)
Qty (1) Fender Flare Right Rear (RR)
Qty (1) Rubber Seal (enough for four flares's outer edge)

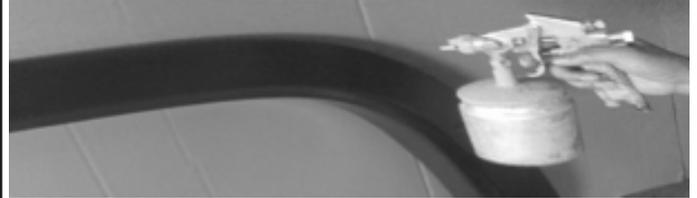
Qty (8) S-Clip & Truss Machine Screw
Qty (4) Philip Screw & Nelon in Nut
Qty (4) Large Washer Small Washer & Spacer
Qty (38) Allen Bolt, Nut & Washer (Torx Bit required)
Qty (8) Self Tapping Screws (see option B)

Step 1. Pre-Installation



Prefit both driver side and passenger side fender flares to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation. You can cut the fender flare to fit any body side molding.

Step 2. Painting (optional)



Professional paint or body shop recommended to paint flares. Follow all the paint manufacture specifications to paint the flares. Clean fender flare surfaces with clean water and a mild detergent before painting, do not use lacquer thinner or any solvent based products.

Step 3. Cleaning



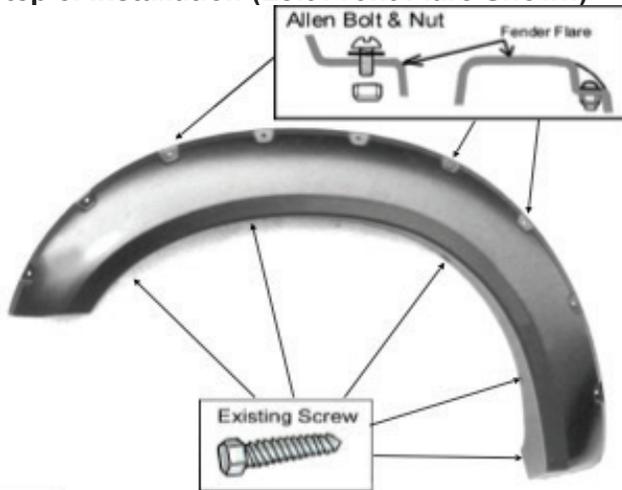
Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

Step 4. Apply Rubber Seal



Apply rubber seal to the flare. Start at one end of the flare along the edge that comes in contact with the body panel. Apply pressure on the tape to ensure adhesion, and trim excess rubber seal at the end. To avoid bulge you may cut a notch in the edge of rubber seal at the inward angle curve, cut a V out for the outward angle curve.

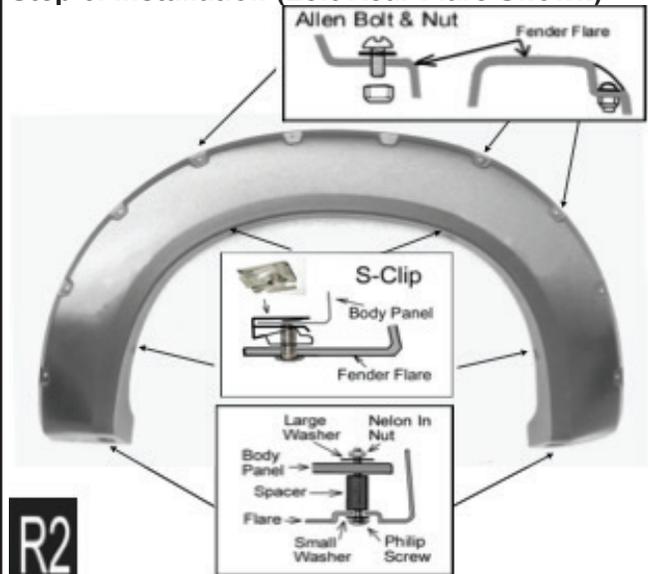
Step 5. Installation (Left Front Flare Shown)



R2

Use torx bit to tighten allen bolt & put firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Remove 5 existing screws from the vehicle. Place the flare on the vehicle. Re-Install the existing factory screws into the original location that were previously removed. Do not tighten the screws fully until the flare are aligned and extrusive against the body.

Step 6. Installation (Left Rear Flare Shown)



R2

Use torx bit to tighten allen bolt & put firmly on every pocket of the fender flares. **DO NOT OVER TIGHTEN!** Apply 4 S-Clips over factory holes. Place the flare on the vehicle. Secure 4 truss machine screws into the S-Clip. Use philip screw, small washer, spacer, large washer and nelon in nut tighten the flare and sheet metal together through the bottom two holes.

Option B: If condition of fender prevents use of the Push-In Clips you can use the included self tapping screws to secure the flare to the fender.

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