

## FENDER FLARE INSTALLATION INSTRUCTION

### JEEP WRANGLER TJ 97-06 & UNLIMITED 04-06

#### Parts

Qty (1) Fender Flare Left Front (LF)  
 Qty (1) Fender Flare Left Rear (LR)  
 Qty (1) Fender Flare Right Front (RF)  
 Qty (1) Fender Flare Right Rear (RR)

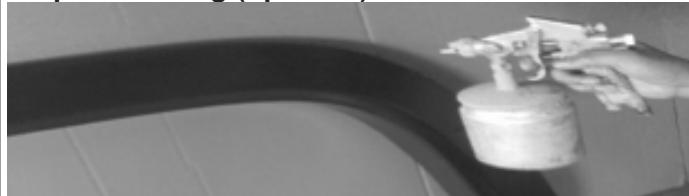
Qty (1) Rubber Seal (enough for four flares's outer edge)  
 Qty (24) Allen Screw, Nut & Washer (Hex Key required)  
 Qty (24) Spacer  
 Qty (8) Self Tapping Screws (see option B)

#### Step 1. Pre-Installation



Prefit both driver side and passenger side fender flares to the vehicle before painting or installation. You may remove any moldings, strips or existing flares from the vehicle for fitting or installation. You can cut the fender flare to fit any body side molding.

#### Step 2. Painting (optional)



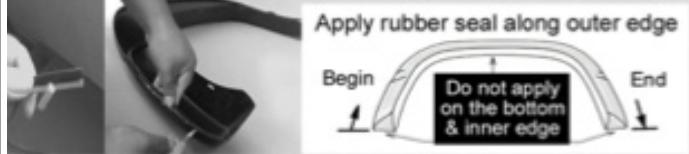
Professional paint or body shop recommended to paint flares. Follow all the paint manufacture specifications to paint the flares. Clean fender flare surfaces with clean water and a mild detergent before painting, do not use lacquer thinner or any solvent based products.

#### Step 3. Cleaning



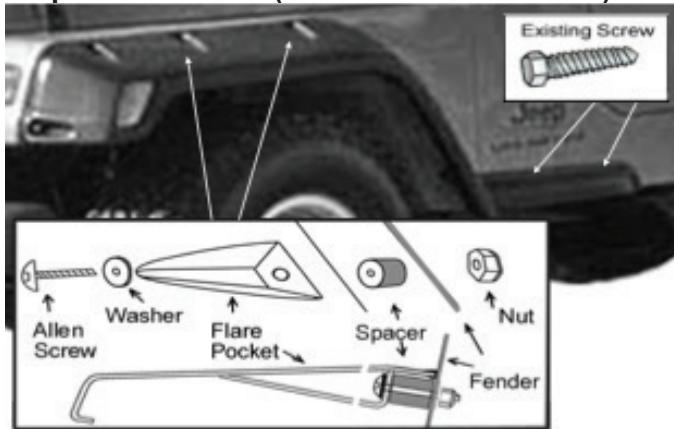
Wash and wipe dry the areas of contact on the vehicle body. Clean the surface and inside edge of the fender flare where the rubber seal is to be attached.

#### Step 4. Apply Rubber Seal



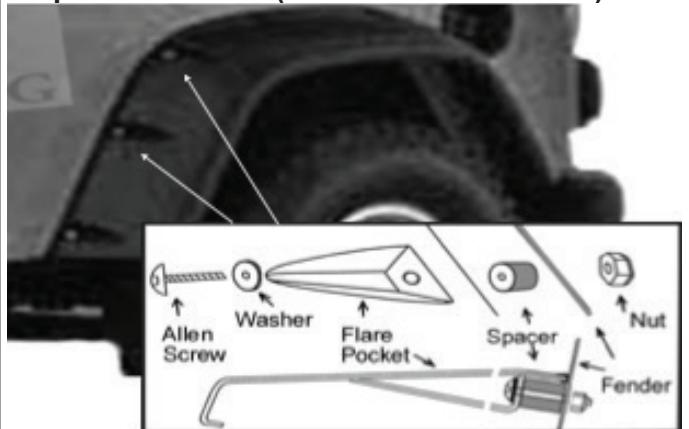
Remove about 1 inch of tape liner from rubber seal and apply it to the flare. Start at one end of the flare along the edge that comes in contact with the body panel. Apply pressure on the tape to ensure adhesion, and trim excess rubber seal at the end.

#### Step 5. Installation (Left Front Flare Shown)



Use right tool to remove marker light, factory fender flares and stone guard, save the marker light & screws for reinstallation. Place all allen screws, washers through pocket hole, place the spacer on the screw from the back side of the pocket as shown. Place the flare on the vehicle. Insert the allen screws through the factory holes on the fender, use the hex key to tighten allen screw & put firmly on every pcket of the fender flares. Do not tighten it until all screws have been installed. Reinstall the marker light and use the existing factory screws to fasten the stone guard that was previously removed.

#### Step 6. Installation (Left Rear Flare Shown)



Use right tool to remove rear wheel well skirting and factory fender flares. Place all allen screws, washers through pocket hole, place the spacer on the screw from back side of the pocket as shown. Place the flare on the vehicle with best position and flush against the vehicle. Insert the allen screws through the factory holes on the fender, use hex key to tighten allen screw & put firmly on every pocket of the fender flare. Do not tighten it until all crews have been installed.

**Option B:** If condition of fender prevents use of the Push-In Clips you can use the included self tapping screws to secure the flare to the fender.

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